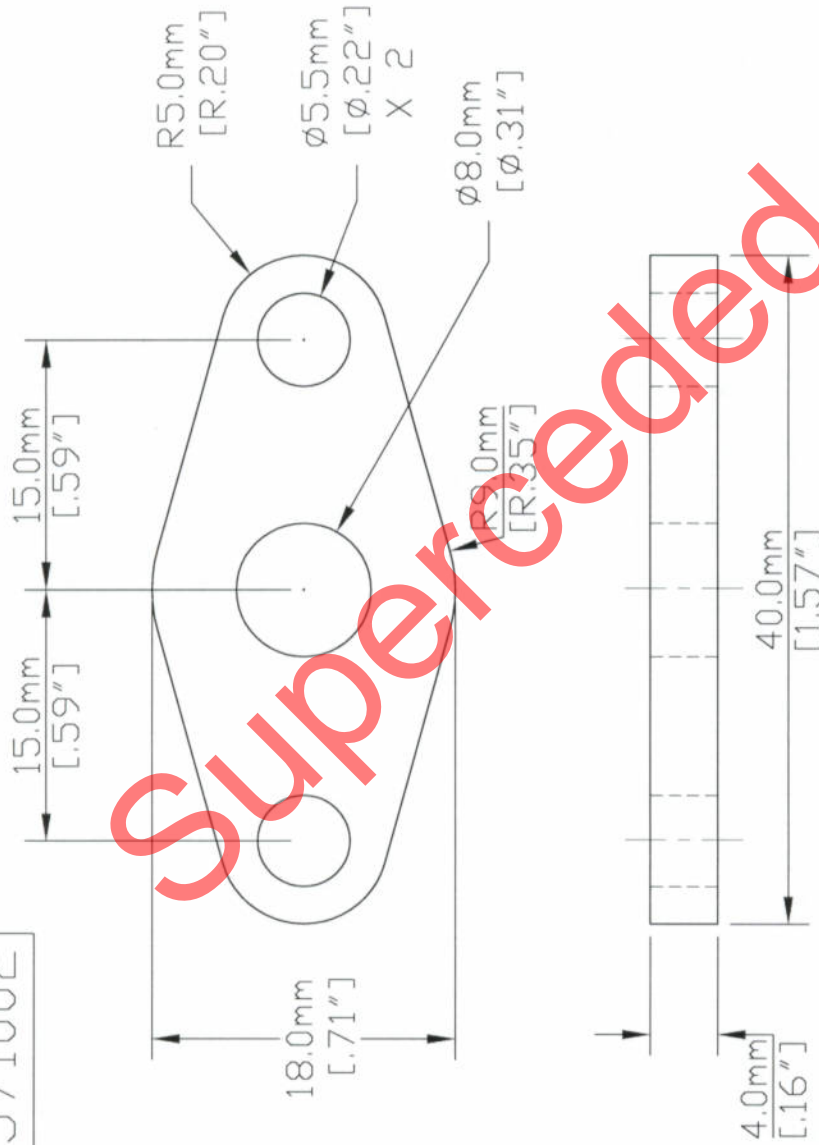


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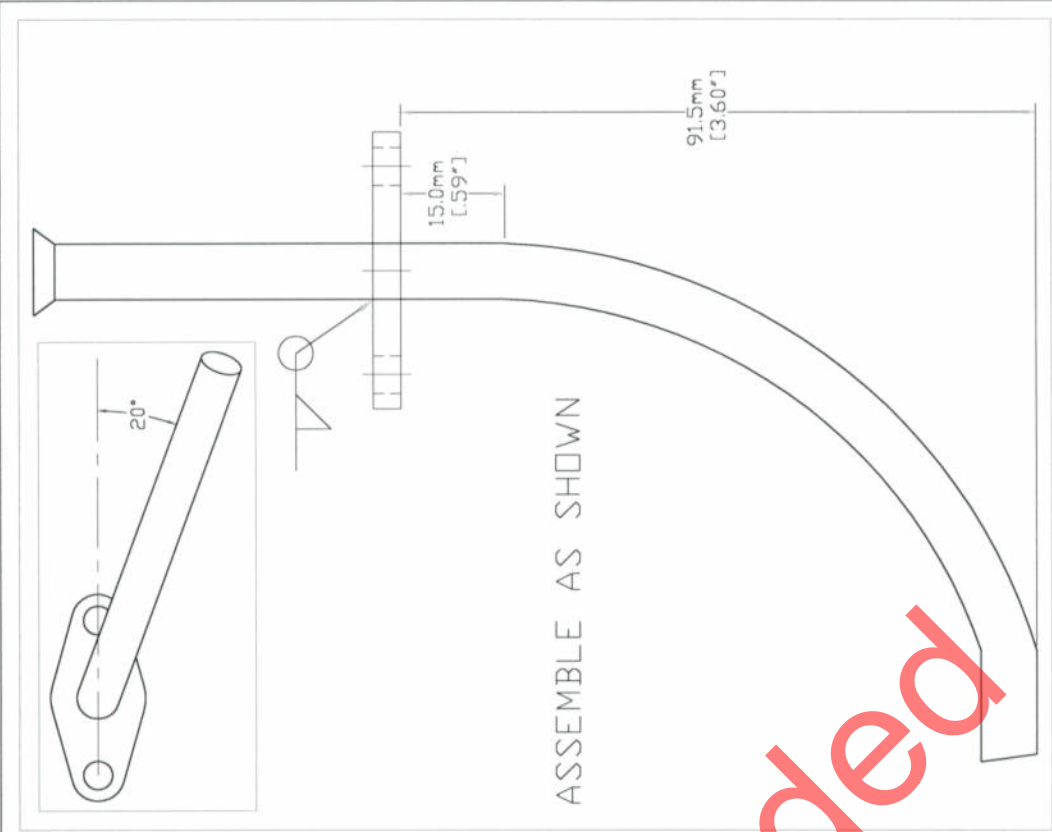
8819571002

FILE COPY



DRAWN BY: COLE		REVISIONS	
APPROVED		DESCRIPTION	
HEAT TREAT		DATE	
FINISH		APPROVED	
SPEC			
USED ON MODEL		TITLE	
ARIEL		RED BARN MACHINE	
		BORE SCOPE GUIDE	
		DWG NO. 8819571000	
		REV	
		SCALE NTS	
		DATE 3-24-03	
		SHEET 1 of 2	
PART # QTY			
8819571002 1			
DESCRIPTION			
FLANGE - 4mm 304 x 18mm [3/4"] x 40mm [1 5/8"]			

REVISIONS		
REV	DESCRIPTION	DATE



DRAWN BY: COLE		REV	
APPROVED		DATE	
HEAT TREAT		APPROVED	
FINISH SPEC		DATE	
TOLERANCES ON DECIMALS		REV	
XXX ± .010		8819571000	
XX ± .03		DATE	
X ± .1		3-24-03	
FRACTIONS ± 1/32		SHEET	
ANGLES ± 5°		2 of 2	
UNLESS OTHERWISE SPECIFIED		SCALE	
1. BREAK ALL SHARP EDGES		NTS	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		TITLE	
		RED BARN MACHINE	
		BORE SCOPE GUIDE	

FLARE

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8819571001

144.0mm
[5.67"]

R75.0mm
[R2.95"]

98°

15.0mm
[.59"]

74.0mm
[2.91"]

USED ON MODEL
ARIEL

PART #	QTY	DESCRIPTION
8819571001	1	TUBE - 304 - 8mm OD x .5mm WALL x 185mm
8819571002	1	FLANGE